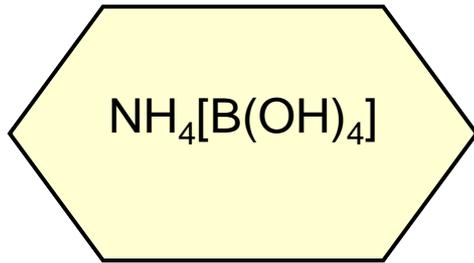


User interfaces

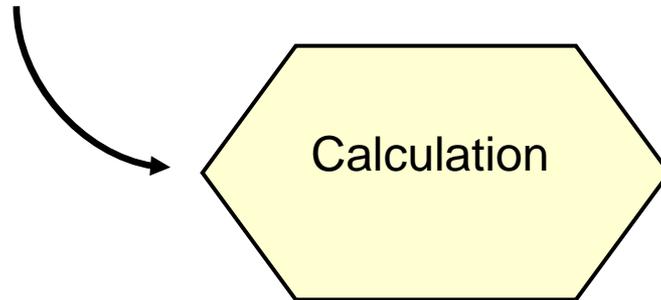


Titration

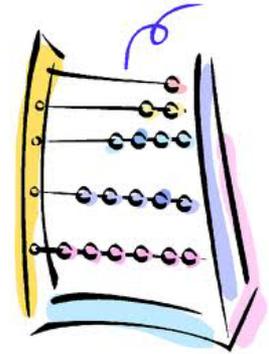


H_2SO_4 (or HCl)
titration solvent

**Determination of ammonia by titration
to $\text{pH}=4.6$
(pH -Elektrode or Sher-Indikator)**



Calculation



$$\% P = \frac{(\text{ml sample} - \text{ml blank}) \times 1.4008 \times N \times F \times 100}{\text{sample weight}}$$

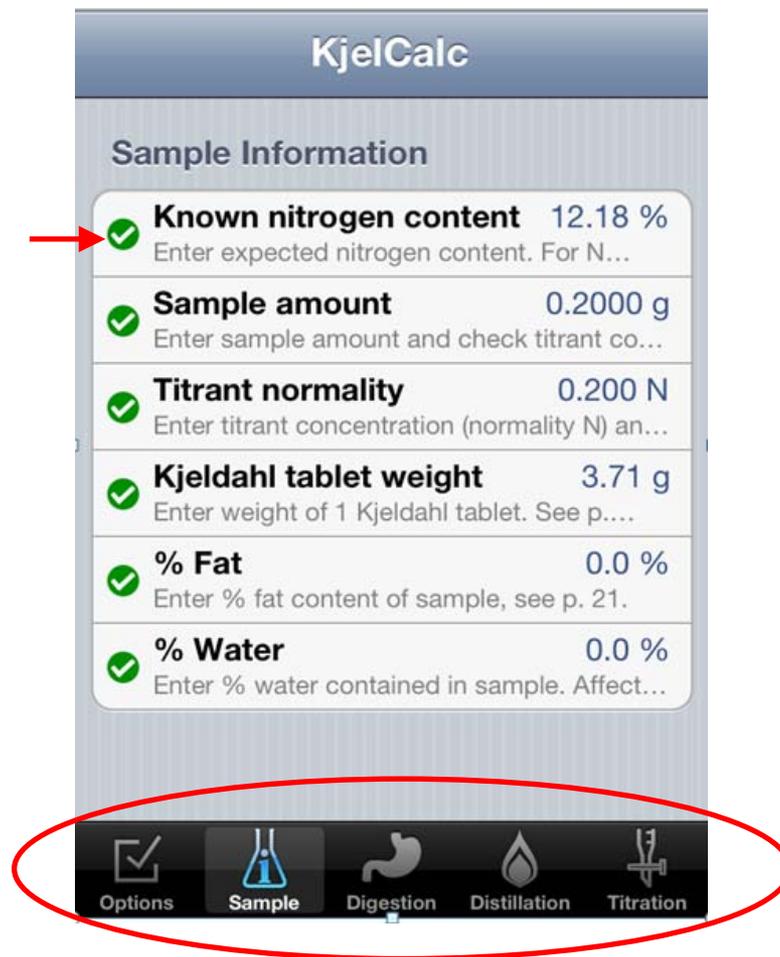
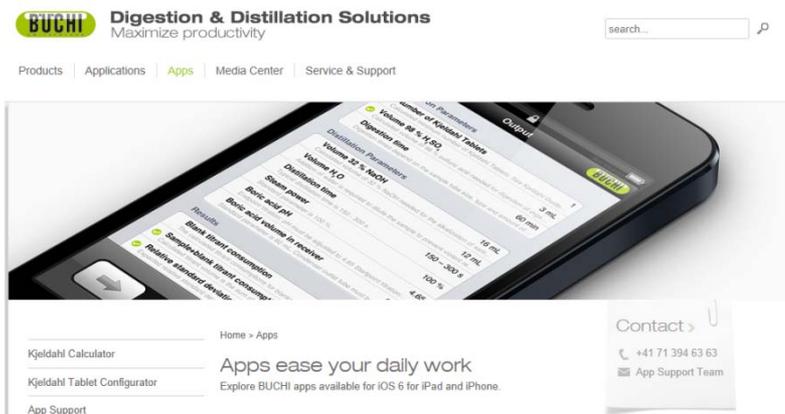
1.4008: 1 ml 0.1 N standard solution = 1.4008 mg N

N: Normality of the titrant

F: Conversion factor N \Rightarrow Protein

- for most products 6.25
- dairy products 6.38
- nuts 5.4

KjelCalc app on www.buchi.com



Optimize your Kjeldahl application:

- amount of sample
- amount of H_2SO_4
- amount of catalyst
- conc. of titrant solution
- etc.

KjelCalc PC Software

The screenshot displays the KjelCalc software interface, which is used for calculating nitrogen content in samples. The interface is divided into several sections: Options, Digestion, Distillation, Sample, and Results.

Options:

- Analyte: Nitrogen
- Boric acid concentration: 4 % H_2BO_3
- Unit nitrogen content: %
- Tube size: 300 mL
- Sample unit: g
- Distillation type: Standard Kjeldahl
- Catalyst type: Tablet

Digestion:

- Number of Kjeldahl Tablets: 3 (Ok. Total weight of catalyst Tablets is 4,77 g. Optimal calculated weight based on powder is 4,35 g.)
- Volume 98 % H_2SO_4 : 10 mL (Ok, but reduction of H_2SO_4 to 9 mL can be achieved, if 4,5 g of powder is used.)
- Digestion time: 60 – 120 min (The digestion time can be reduced to 30 - 60 min, when H_2O_2 is added. [more...](#))

Distillation:

- Volume 32 % NaOH: 45 mL (General rule: Use 4.5 mL NaOH per used mL H_2SO_4 (digestion).)
- Volume H_2O : 40 mL (General rule: For KjelSampler use 2.5 mL per used mL H_2SO_4 . For manual distillation use 4 mL per used mL H_2SO_4 .)
- Distillation time: 150 – 300 s (150 s for KjelMaster (stand alone), 180 s for KjelMaster / KjelSampler, 240 s for other distillation units (stand alone).)
- Steam power: 100 %
- Boric acid pH: 4,65
- Boric acid volume in receiver: 60 mL

Sample:

- Expected nitrogen content: 18,66 % (Ok.)
- Sample amount: 0,2 g (Organic sample is 0,125 - 2 g.)
- Titrant normality: 0,2 N (Ok.)
- Kjeldahl Tablet weight: 1,59 g (Ok.)
- % Fat: 0 % (Ok.)
- % Water: 0 % (Ok.)

Results:

- Blank titrant consumption: 0,281 mL (The calculated and the measured blank values do not necessarily match exactly.)
- Sample-blank titrant consumption: 13,604 mL (Ok.)
- Relative standard deviation: 0,23 % (Ok.)
- Amount N: 37,32 mgN/sample (Ok.)

Sizes of Sample Tubes

